

# Short Mode Operation

---

- › When using a Komax 33 machine, short mode must be used when the insulation of the wire is 1.65” [41.9mm] or less.
- › When using a Komax 34 machine, short mode must be used when the insulation of the wire is 1.93” [48.9mm] or less.
- › For the Komax 35 machine, short mode is used when the insulation is 1.18” [29.9mm] or less.

**Note: For all machines the left side rollers must be in the up position.**