

Servomotor Carbon Brush Replacement

Instructions:

- Turn the main power switch off on the main console.
- Locate the four plastic cap screws on the motor.
- Remove the plastic cap screw by using the proper size screw driver.
- After removing the plastic cap screw, remove the rubber insulator with a small flat head screw driver.
- The final step is to remove the carbon assembly from the motor.

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Note: Check carbon wear of the drive motor, depending on usage. Change approximately every three months in the event of extreme load (lengths > 3m). Four carbon rods are used per motor. The part number for the replacement is 001325.

When the plastic cap screws are put back on make sure you do not over tighten them, otherwise they will crack.