

Roller Gap Adjustment

The distance between feed drive rollers should be approx. 0.5 mm without cable while drive rollers are closed. Distance is preset at the factory and is suitable for processing the majority of round cross sections.

- Reset the machine and go into manual mode or depress and lock the push button on the main air valve (A26).
- After the machine has been loaded with air, manually activate the air valve (AA0) by lifting its lever in the up position. This operation will close the drive rollers.

KOMAX 40 Series

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- To reset the distance between rollers:
 - Loosen the lock nut (Position #22) located on the back of the gear box.
 - Then turn the stop nut (Position #18). Right - for larger gap Left - for smaller gap.
 - Tighten the lock nut.

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