

# KOMAX 40S

## 40S PC Upgrade

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**The following parts are necessary to complete the conversion from KO40S to KO40SPC.**

- 004755 Swivel unit for computer
- 006092 Interface cable
- Microprocessor board and proper software
- 007575 Amp cable

### **Instructions:**

- To convert over, first remove four screws that hold the old swivel unit on to the computer console. After you remove the old swivel unit, then place the new swivel unit in its place and tighten down the four screws.
- The next step is to put the computer together.

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- First remove the computer from the box and place the monitor on the top of the swivel unit. Then remove the keyboard and disk drive from their respective boxes and place them in the swivel unit.

### **To power the computer, the following will need to be achieved:**

- You will need to wire in another plug to get 110vac for the monitor. For this you can tap off of the switch located on the rear of the console; wire the neutral to point four on the switch.
- The phase should be wired to point two and the ground to the grounding lug. Now you can replace the microprocessor board.
- Note: check to get proper software depending upon the application of the machine. You will also need to change the plug going from the microprocessor board to the hinged panel with part number 006092 (interface cable).

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- Now take the amp cable, part number 007575 and plug it into the computer and into the end of the interface cable part number 006092.