

KOMAX 34

Single Step

This special function can be helpful when troubleshooting or setting up a new job. Before attempting to run the machine in production or single step, verify that the settings for the wire being run are within specifications.

› **Starting Single Step**

- Press function key (F), then enter (5).
- Enter (30), then press the (SET) key.
- Initiate single-step cycle by pressing the (Start) key.

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Single Step

› Stopping Single Step

- Press the white (stop) key.
- Press function key (F), then enter (5).
- Enter (0), then press the (Set) key.