

# GAMMA 333PC

## Wire Scrap

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### Knicking of Wire

#### *In the sample screen*

- 1) Adjust the cutting depth to a higher value.
- 2) If scraping the wire along the lengths of the strip, increase wayback setting to a higher value.
- 3) Check blade blocks to ensure they are seated properly.
- 4) If swivel heads are misaligned, wires could be getting knicked. The machine must be recalibrated.

### Pulled and Bent Strands

- 1) Eliminating bent strands can also be controlled decreasing the wayback value.
- 2) If swivel heads are too high or too low, wires will bend. Swivel calibration must be completed to correct this.
- 3) Pulled strands can be eliminated by increasing the cutting depth.