

# Wire lifter not in position

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**Error:** Wire lifter not in position  
**Message:** Test the function manually  
**Additional Notes:** None

## **STEPS:**

- 1) Check for air pressure.
- 2) Check to see if main air switch is open.
- 3) Look for scrap buildup in wire lifter which might stop full range of movement of the lifter.
- 4) Check sensor B10 at wire lifter.
- 5) Check sensor cable at DZIO board input.
- 6) Check output 01 at DZIO.
- 7) Check air valve Y05 for proper function.