

# Pull-off Error

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**ERROR:** Axle pull-off error

**ADDITIONAL NOTES:** None

## **STEPS:**

- 1) Check easy movement of pull-off.
- 2) Check if pull-off sensor is functioning properly. Sensor should change states between 0 to 24vdc. If needed, re-gap pull-off sensor distance between 0.5 to 0.7mm.
- 3) Re-calibrate pull-off position.
- 4) Swap pull-off SMC card.
- 5) Check or replace sensor cable.
- 6) Check pull-off motor. Motor may need to be replace.