

# Error 2002 axle not ready

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**PROBLEM:** The swivel cuthead blades open and doesn't stop, causing the swivel head to rotate upward to a 45 degree angle. The head then slams back down and it repeats this three times.

The Error 2002 axel not ready then appears.

**STEPS:** Remove the back cover and locate the B01 sensor and see if the red light comes on.

Power up the machine and press F6 like you would to get to the calibration screen. Scroll to the Input screen and check the B01 input.

**SOLUTION:** The B01 sensor is not switching. You have to see where the signal is getting lost at.

Check the switch, cable and input. Replace as needed.