

KAPPA LENGTH CORRECTION UPDATE

- 1) Measure the overall length of the incorrect wire.
- 2) Select the function key for *“PPARA”* or go to the main screen and select *“PROCESS PARAMET.”*
- 3) Press F6 twice to take you to the correct screen in process parameter menu.
- 4) Move your cursor to the *“WIRE LENGTH ACTUAL VALUE”* field.
- 5) Using the numerical keypad, input the measured value of the incorrect wire.
- 6) Press enter, the machine will automatically compensate the wire length.
- 7) Save into the wire list.
- 8) Run three pieces to insure the correct length.
- 9) The new pieces should now have the correct length.