

Amp “T” Press Interface Kit

Interface Kit P/N 800510

- › Mount black interface box on feed section end of support frame. Make sure it is positioned so that the interface cables will reach all connectors on the machine.
- › Connect all plugs from the black box into KO40 as follows: P1 - Press 1, P2 - Press 2, M -Marker (P3).

Note: Marker plug must be connected to generate first signal on split cycle press.

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- › Remove 4-pin square jumper (Emergency shut off), from backside of KO40 console and replace it with the interface connector from the black box.
- › Connect cables from the Amp presses to corresponding location on the black box.

Note: Power to both presses must now be switched on with the power switches on interface box.

Amp “T” Press Interface Kit

- › From the main menu select production settings, then choose input process. Input process must be programmed as follows: (3,3,2) Closed, Closed, Mark.
- › Exit production settings and enter operation settings. A) Select "Input Marker Time" menu, then choose a value for timing difference between the first cycle (hold down) and second cycle (terminate). Amp presses must be switched to dual cycle. Operator settings should be done to press which will be utilizing split cycle termination only.