

20/20 Tooling Installation

The following instructions need to be followed in order to install a 20/20 tooling block on your machine.

- Remove position number 22 (Nut).
- Remove position number 18 (Stop plate).
- Remove position number 15 from position number 18.
- Install position number 22 nut to position number 15 stop.
- Install position number 15 to position number 18.
- Reinstall position number 18 to the robotic arm.
- Adjust the forward stop of the gripper head assembly.

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- Tighten position number 22 to position number 18.
- Replace the standard guide rod to part number 004533.

Note: Before running the machine, make sure the lead gripper will not hit the tooling blocks. This check can be done manually.

KOMAX 40 Series

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