

Static & Memory Problems

- › While processing long lengths of teflon wire, the unit may lock up when the blades try to cut the wire. The machine must then be turned off and on in order to reset. We have also discovered corruption of various memory locations do to this problem. These memory problems often result in the following data stored being corrupt.

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Example:

F.S.	F.H.S.	Length	R.H.S.	R.S.	B.F.	Y	Pieces
5.35	5.35	72.15	5.35	5.35	5.35	5.35	N/A

- › Attach a ground wire from the housing of the unit to a solid ground near your work station i.e a power strip.

Note: Insure proper contact on the housing end of the unit by scraping some of the paint off the chassis around the object screw.

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Note: If step one is accomplished, step two may not be necessary, if possible attach a ground wire from the housing of the unit to the end of the wire being processed (end of the wire on the spool).

› **Memory problem fix.**

- Check existing stored memory locations /jobs.
- If corrupt, clear out all memory locations by holding down the [F] and [Y] keys and at the same time press the [ce] key.

Note: This step will delete all stored jobs.