

# Stripping Length Compensation

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- › The stripping length can be compensated by using dip switch pack #2 (DSW2) on the main board.
  - To locate the dip switch pack #2, remove the two Allen head screws out of the back of the machine, then open the panel down wards.
  - Looking into the machine from the back there will be two boards, to the left is the power supply board and to the right is the motherboard. After locating the motherboard, look for the dip switch packs located on the right hand side of the board.

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- › After locating the switch pack DSW2, follow the chart below. Switches one, two and three will add up to the front strip. Switches four, five and six will add up to the rear strip. Switch seven is to switch from metric to standard and switch eight is not used.

**Note: Dip switches are very fragile,  
use care when switching them.**

# Stripping Length Compensation

DIP Switch							
1	2	3	4	5	6	7	8
2mm	4mm	8mm	2mm	4mm	8mm	Metric / Standard	Not Used
Front Strip			Rear Strip				