

Common Wear Parts

› Drive Rollers:

- Silver P/N 100011
Develop glassy smooth surface causing slippage of wire.
- Rubber Polyurethane P/N 100012
Develop cracks or distorted hard grooved surface causing slippage of wire.
- Black Coarse P/N 100013
Develop discolored smooth surface causing slippage of wire.

Common Wear Parts

› **Blades:**

Become dull, edges chip and distort diamond alignment causing irregular cut/strip lengths.

- Carbide P/N 012627
- Metal P/N 110106

› **Fixing Plate:** P/N KIT # 03-053

Holes become stripped, causing guide tube mounting problems.

Common Wear Parts

› Wire Guides:

Grooves wear into guides causing wire to catch and jam up in guide tube.

- 4mm Right P/N: 100542
- 4mm Left P/N: 100543
- 7mm Right P/N: 100004
- 7mm Left P/N: 100005

Common Wear Parts

› Guide Tubes:

Openings wear and widen, allowing less control of wire.

- | | |
|-------|-------------|
| • 1mm | P/N: 101087 |
| • 2mm | P/N: 100007 |
| • 3mm | P/N: 100008 |
| • 4mm | P/N: 100009 |
| • 5mm | P/N: 101088 |
| • 6mm | P/N: 101089 |
| • 7mm | P/N: 100010 |

Common Wear Parts

› **Numerical Buttons:** (does not apply to membrane keypad)

Inside rubber contact wears and breaks causing the button to not work.

- Control Panel w/o LCD P/N: 100022