

INTERMITTENT LENGTH VARIATIONS

The conveyor motor on the Komax 30/31 in certain cases has proven to be at fault when experiencing intermittent length variations. To isolate the conveyor motor, the following steps should be performed...

- 1) Disconnect the conveyor motor leads (brown & blue).
- 2) Program the desired length.
- 3) Produce wires and verify the length accuracy.

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If the length is accurate, the conveyor motor is defective and should be replaced. The 24VDC feeding the conveyor motor and the stepping motor (length measuring) is affected causing length variations. If the length still varies, read the trouble shooting section number nine of the KO30/31 operators manual.