

# Press Not Firing Error

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**ERROR: Press does not fire**

**ADDITIONAL NOTES: None**

**STEPS:**

- 1) May have to lower tonker bolt on press slightly, swivel sensor may not be triggering.**
- 2) Check swivel sensor gap. If needed re-adjust distance between 0.5 to 0.7 mm.**
- 3) Verify press power, check fuses.**
- 4) Check position of the press sensor. If needed re-gap press sensor between 0.5 to 1.5mm.**
- 5) Swap press circuit board.**
- 6) Check for shorted L.E.D on back of press circuit board.**