

GAMMA 311

DZIO Board

F1 Fuse 1AF 5v, If fuse is blown during or before initial power up, you will get a line of erroneous characters on the screen. If the fuse is blown while the machine is running, it will lock up the Keypad.

F2 Fuse 10AF 24V line, if fuse is blown it will give you an "emergency stop error.

B.00 Sensor, tonker side one swivel head.

B.05 Sensor, tonker side two swivel head.

B.10 Sensor, wire lifter.

B.12 Sensor, deposit gripper.

Y01 Wire guide pin, output 04.

Y02 Swivel deposit gripper output 03.

Y03 Closed deposit gripper output 02.

Y04 Gripper side two output 00.

Y05 Wire lifter output 01.

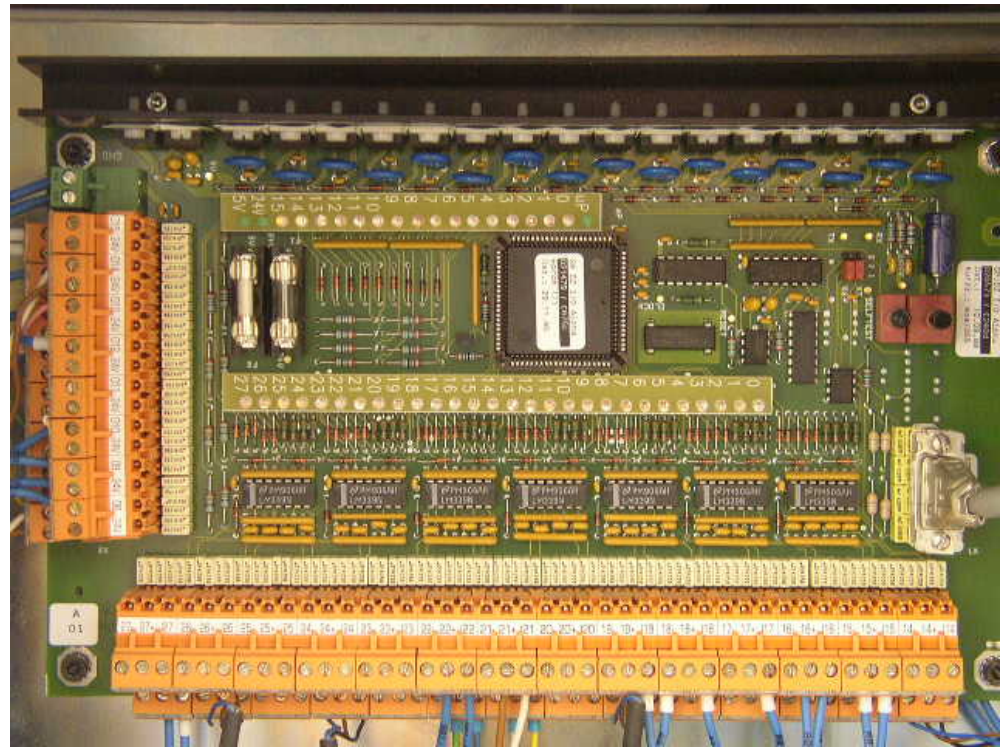
Y06 Blank for option output 013.

Y07 Main valve output 09.

Y08 Blow-off output 014.

Y09 Option output 07.

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INPUTS