

ADJUSTMENT OF GIBS ON MECAL PRESSES

INSTRUCTIONS

STEP 1) Tighten the two M8x25 screws that hold the left gib in place against the guide first making sure all the surfaces are clean.

STEP 2) Lightly tighten the two M8x25 screws that hold the right gib in place.

Make sure all the surfaces are clean.

STEP 3) Position by hand the right gib against the slide leaving a maximum play of 0.05mm between the gib and the slide.

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STEP 4) Tighten the two M8x25 screws that hold the position of the right gib.

(E)STEP 5) Insert two M8x20 screws into the right side of guide , tightening them well. STEP 6) Turn the press by hand to verify the correct movement of the slide.

(F) If you have any questions please contact our Service Department at (847) 537-6640.