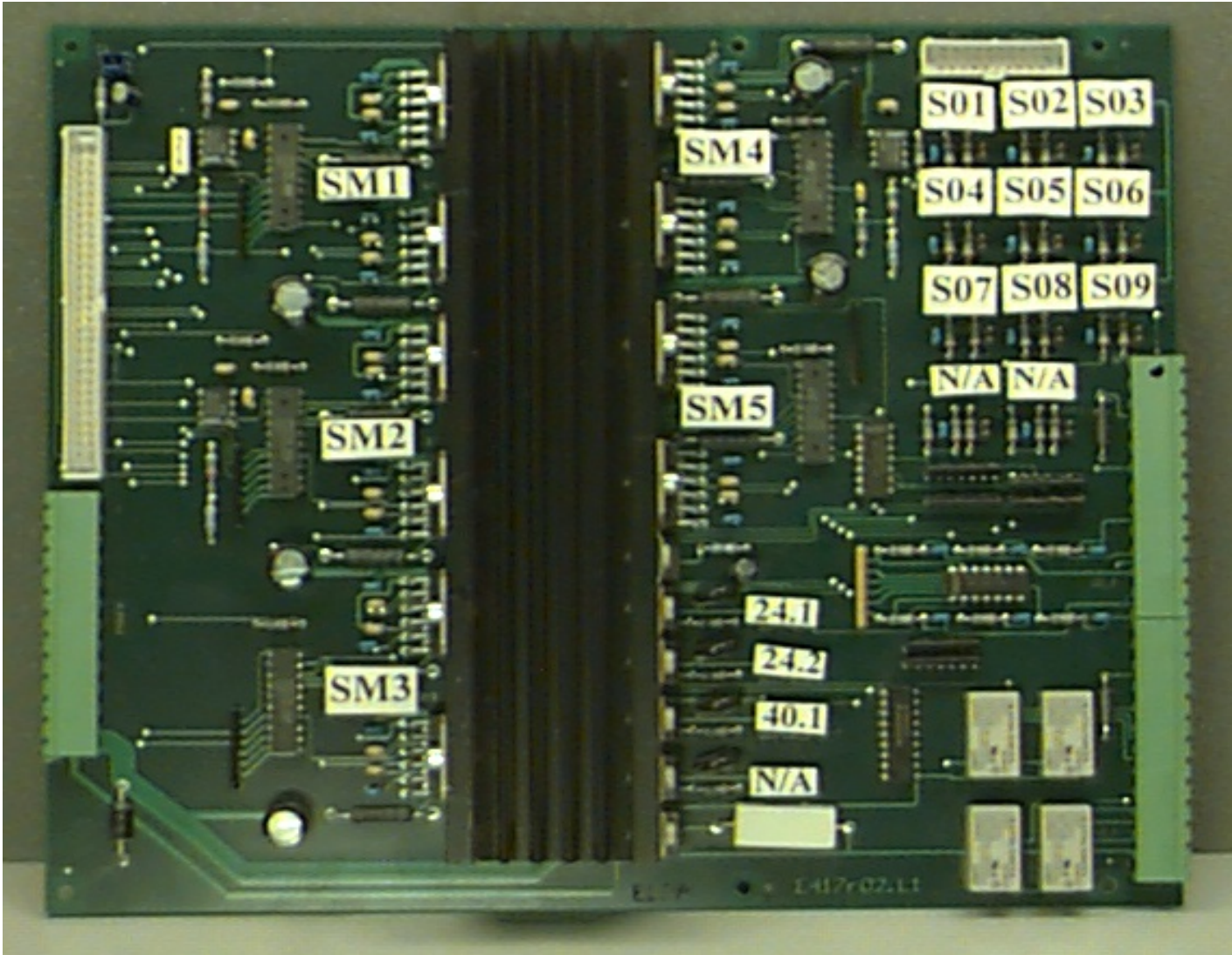


KAPPA 210/220

KAPPA MOTOR CONTROL BOARD CONNECTOR LOCATIONS



KAPPA MOTOR CONTROL BOARD CONNECTOR LOCATIONS

***Note: Connector 24.2 not used for the Kappa 210.**

The following connectors pertain to these functions:

SM1: Blade Axle

SM2: Roller Gap Reference

SM3: Belt Pressure

SM4: Wire Feed Side 2

SM5: Wire Feed Side 1

SO1: Blade Block Calibration

KAPPA MOTOR CONTROL BOARD CONNECTOR LOCATIONS

SO2: Blade Block Sensor

SO3: Roller Distance

SO4: Roller Pressure

SO5: Safety Shield

SO6: Toggle up/down Rollers

SO7: Toggle up/down Rollers

SO8: Machine Reset

SO9: Machine Reset