

LENGTH AND STRIP VARIATION

- 1) Adjust roller distance and roller pressure.
- 2) Wire straightener possibly too tight.
- 3) Check if swiveling wire guide functioning properly
- 4) Confirm wire moves freely through wire guides.
- 5) Confirm that drive rollers are not worn or dirty.
- 6) Check side 1 and 2 for proper belt tension and check for belt wear.
Reference distance roller.
- 7) Replace software.
- 8) Swap drive motor.