

KAPPA SERIES BELT TIGHTENING

Remove back panel by unscrewing the seven screws that secure the back panel.

SM1 BELT:

- 1) Loosen the two hex head screws that secure the SM1 motor to the cuthead assembly.
- 2) Using your left hand, pull up on the SM1 motor while tightening the two hex head screws.
- 3) Check to insure proper tension. Belt should be tight enough to allow you to pull one edge of the belt up to a 45 degree angle.

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SM4 BELT:

- 1) Loosen the two socket head cap screws that secure the SM4 motor to the right side roller assembly.**
- 2) Using your left hand, pull up on the SM4 motor while tightening the two socket head cap screws.**
- 3) Check to insure proper tension. Belt should be just tight enough to allow you to pull one edge of the belt up to a 45 degree angle.**

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SM5 BELT:

1) Remove the Kappa's control panel by removing one of the two screws that secure it to the base of the machine, and loosen the other. Now, simply flip the control panel over to rest on the back side of the base of the machine. This prevents you from having to disconnect the ribbon cables from the control panel, and gives you easy access to the SM5 belt.

2) Loosen the two socket head cap screws that secure the SM5 motor to the left side roller assembly.

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- 3) Using your left hand, pull up on the SM5 motor while tightening the two socket head cap screws.
- 4) Check to insure proper tension. Belt should be just tight enough to allow you to pull one edge of the belt up to a 45 degree angle.
- 5) Reinstall control/back panels.